

## PINOUT /WIRE COLOUR FOR CS4000 I/O CABLE

|   |       |   |   |
|---|-------|---|---|
| <u>CYCLE ON INPUT</u>                   | BK    | → | A |
| <u>FORWARD/ REVERSE INPUT</u>           | WH    | → | B |
| <u>DISCRETE INPUT # 7</u>               | RD    | → | C |
| <u>DISCRETE INPUT # 8</u>               | GN    | → | D |
| <u>LIMIT SET SELECT B0 INPUT</u>        | OR    | → | E |
| <u>LIMIT SET SELECT B1 INPUT</u>        | BU    | → | F |
| <u>LIMIT SET SELECT B2 INPUT</u>        | WH/BK | → | G |
| <u>INPUT COMMON (+24V)</u>              | RD/BK | → | H |
| <u>DISCRETE OUTPUT # 1 (ACCEPT)</u>     | GN/BK | → | J |
| <u>DISCRETE OUTPUT # 2 (FINISHED)</u>   | OR/BK | → | K |
| <u>DISCRETE OUTPUT # 3 (REJECT)</u>     | BU/BK | → | L |
| <u>DISCRETE OUTPUT # 4 (STAT ALARM)</u> | BK/WH | → | M |
| <u>DISCRETE OUTPUT # 5</u>              | RD/WH | → | N |
| <u>DISCRETE OUTPUT # 6</u>              | GN/WH | → | P |
| <u>SYNC IN/OUT</u>                      | OR/RD | → | R |
| <u>OUTPUT COMMON (24V RET)</u>          | BU/WH | → | S |
| <u>+24 VOLTS</u>                        | BK/RD | → | T |
| <u>DISCRETE OUTPUT # 7</u>              | WH/RD | → | U |
| <u>SYNC COMMON</u>                      | BU/RD | → | V |

